

# HTA410 Acrylic Tapes

Engineered Tapes & Laminates



Appliance/  
White Goods

Automotive

Industrial &  
Fabrication

Sign & Display

Transportation  
& Recreational  
Vehicles



Versatile acrylic adhesive with an excellent balance of peel, tack and shear. Performs well on medium to high surface energy substrates, excellent temperature and humidity resistance.

macbond®

mactac®  
ALINTEC COMPANY



# HTA410 Acrylic Tapes

## Engineered Tapes & Laminates

Application Temperature +20F°  
 Service Temperature -40F° to 300F°

Double Coated Tapes									
Part Number	Carrier	Coat Weight		Liner	Master Roll		Performance Characteristics		
		Liner	Unwind		Width	Length	Peel SS lb/in	Tack SS lb/sq.in	Shear hours
IB4130-60	.5 mil PET	1.2	1.2	60# SCK	54"	750'	9.9	6.4	50+
IB4130-72	.5 mil PET	1.2	1.2	72# PCK	54"	750'	9.9	6.4	50+
IB4131-72	.5 mil PET	1.8	1.8	72# PCK	54"	750'	9.9	7.0	50+
IB4132-72	.5 mil PET	2.4	2.4	72# PCK	54"	750'	8.7	7.0	50+
IB4130-80	.5mil PET	1.2	1.2	80# NT PCK	54"	750'	9.9	6.4	50+
IB4131-80	.5 mil PET	1.8	1.8	80# NT PCK	54"	750'	9.9	7.0	50+
IB4132-80	.5mil PET	2.4	2.4	80# NT PCK	54"	750'	8.7	7.0	50+
IB4432-72	2.6 mil White PP	2.4	2.4	72# PCK	54"	750'	12.0	10.3	50+

Transfer Adhesives										
Part Number	Carrier	Coat Weight		Caliper mils		Liner	Master Roll		Performance Characteristics	
		Adhesive	Adhesive + Liner	Adhesive + Liner	Liner		Width	Length	Peel SS lb/in	Tack SS lb/sq.in
<b>Single Liner</b>										
IF4032-60	NA	2.0	5.5	60# SCK	54"	540'	9.9	5.0	85+	
IF4032-72	NA	2.0	7.8	72# PCK	54"	540'	9.9	5.0	85+	
IF4033-72	NA	3.0	8.8	72# PCK	54"	540'	9.9	7.0	85+	
IF4034-72	NA	4.0	9.8	72# PCK	54"	540'	8.7	7.0	85+	
IF4032-80	NA	2.0	8.1	80# NT PCK	54"	540'	9.9	5.0	85+	
IF4033-80	NA	3.0	9.1	80# NT PCK	54"	540'	9.9	7.0	85+	
IF4034-80	NA	4.0	10.1	80# NT PCK	54"	540'	8.7	7.0	85+	
<b>Double Liner</b>										
IF4032-2PET	NA	2.0	5.2	1.2/2.0 PET	60"	540'	9.9	5.0	85+	

For Regulatory Information, please visit [www.mactac.com](http://www.mactac.com) for all product regulatory compliance.  
 For Quality information, please visit [www.mactac.com/quality](http://www.mactac.com/quality) for all manufacturing site ISO 9001 certificates.

For Technical Data Sheets please visit [www.mactac.com/industrialtapes](http://www.mactac.com/industrialtapes).

Mactac is a member of the following organizations:  
 Gasket Fabricators Association  
 Pressure Sensitive Tape Council

